



Technology to bottle your passion

Flow Test Calibration Sheet

Customer 02-11-09-01 XF460 Test

Your XpressFill unit is flow tested at the factory with water to verify accuracy and repeatability. Below are the results

Date 2/11/2009 **Time** 10:45am **Water Temperature** 11C 52F

Media *Water*

Technician *DLS*

Volume 375ml

Fill Time (secs) 12.22S

		Spout (left to right)			
		1	2	3	4
Run	1	374	374	375	375
	2	374	375	375	374
	3	374	375	375	375
	4	374	375	375	375
	5	374	374	375	375
	6	374	374	374	374
	7	374	374	374	374
	8	374	374	375	375
	9	374	374	375	375
	10	374	374	375	374

Volume 750ml

Fill Time (secs) 24.00S

		Spout (left to right)			
		1	2	3	4
Run	1	749	751	750	751
	2	751	750	751	751
	3	750	749	750	750
	4	750	749	750	750
	5	750	749	750	749
	6	750	749	750	749
	7	750	749	750	750
	8	750	749	750	749
	9	750	749	750	750
	10	750	749	750	749

Note:

Your results will vary due to any change in temperature. When bottling your product be sure to check that the product remains at the same temperature and the ambient temperature does not vary by a great degree. If you bottle early in the morning at one temperature and then suspend bottling check that the temperature has not affected the level you desire. Periodic adjustments may be needed during the entire bottling process due to slight viscosity changes. You have created your product with science (head) and art (heart) give the same attention to the bottling process so everyone can enjoy your passion.