




# XpressFill XF460/XF260

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# Safety Warnings

<b>⚠ WARNING</b>	
<b>Hazardous Voltage!</b> Disconnect power before servicing.	
<b>⚠ WARNING</b>	
<b>For use in Non-Hazardous &amp; well ventilated area.</b> This equipment is not Explosion Proof rated!	
<b>NOTICE</b>	
<b>Back panel must be in place during operation to prevent electrical shock.</b>	

## **Congratulations on the purchase of your XpressFill bottle filling machine.**

Thank you for choosing our handcrafted bottle filler as the technology to bottle your passion. We look forward to assisting you in experiencing the best performance from your filler.

This manual is written with your safety and convenience in mind. We highly recommend reading the manual before using your filler for the first time.

If you have any questions or comments, please do not hesitate to contact us.

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## **Important Safety Instructions**

Misuse of the bottle-filling machine can result in serious injury or death. Do not use the machine in any way not covered in this manual or for any purpose other than those explained in the following pages.

Severe product damage and/or injury could result from the use of unqualified Service Technicians or non-original replacement parts. All repairs must be performed by a qualified Service Technician or with the approval from an XpressFill Technician. Only original factory replacement parts should be used.

Electrical shock or fire could result if the electrical supply for the bottle filler covered in this manual is not correctly installed or if the bottle filler has been improperly grounded. Do not use the bottle filler covered in this manual unless you are certain the electrical supply has been correctly installed and the bottle filler has been properly grounded.

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# 1 Introduction

## **XpressFill Product Guarantee**

We guarantee our products to be free of defects in materials and workmanship. The filler will be repaired or replaced if, upon inspection at the factory, the filler is found to be defective in materials or workmanship.

This guarantee does not apply to damage resulting from normal wear and tear, accident, abuse, negligence or shipping. The guarantee may be rendered invalid if the customer has made repairs or alteration to the machine without first consulting XpressFill Systems LLC.

# 2 Set Up Your Filler

1. Unpack the filler from the box. Place is on a flat surface where you plan to bottle.

**Tip: To get familiar with your filler, you may want to initially test it with water.**

2. Connect the quick connect plug into the machine. Make sure the inline strainer is mounted in the correct direction (an arrow on the side shows the flow path). Then place the other end of the Transfer Kit in your product.

**Note: Your product needs to be placed below the filler to avoid differences in fill levels.**

3. Plug the filler into a wall outlet. Turn on the Power Switch. The Digital Timer shows time in seconds.

4. To change the fill time on your XF460, simply follow these steps:

- a. Each digit can be changed with the numbered push button below the display. Once you dial in your desired time, press the RST button to save the changes
- b. Refer to your flow calibration sheet to get an idea where to start with the time setting for your volume of product.

5. Place your bottles under each of the four spouts. Push the start button or hold the manual button to allow the pump to prime until you notice a consistent flow.

**Note: To make sure there is no air in the flow path, turn the inline strainer upside down while the pump is priming. This ensures that the air bubbles in the strainer housing mostly dissolves, although a little air bubble in the strainer is normal.**

6. Empty the bottles and place them back under the spouts, then press the start button. The digital timer will count down the fill time. During the first cycle, be ready to hit the stop button in case you set the time too long. You then can refine your level by changing the time.



# 3 Optional Gas Sparge

If your filler has the gas sparge option, first make sure you have the hose going into the filler safely connected to your gas tank and pressure regulator. The recommended pressure is 20 - 30 psi. To flush your bottle, simply push the “Gas” button for the desired length of time (1-3 sec) before you start the fill cycle.



# 4 Troubleshooting

Before calling the factory, please read through the Troubleshooting Guide.

## The Bottle Filler Is Not Priming

Your XF460 XpressFill Bottle Filler is equipped with a diaphragm pump. Over time, the valve kit for the pump, depending on age and use, might lose some of its effectiveness. This is an easily exchangeable part (around \$20 US). The indication that a valve kit has failed is that the pump does not prime, but you hear the pump running.

If you are desperate to bottle, try to fill the Transfer Kit with your product to get some workload off the pump and order a new valve kit as soon as possible.

## I Have Uneven Fill Levels

Please note that the XF460/260 is a volumetric filler, not a level filler. You might encounter different fill lines in your bottles due to differences in your bottles. Your bottle might have the same weight, but have slight variances in wall thickness, neck size, punt, etc. This often translates to slightly different fill heights.

If you encounter a sudden difference in your fill levels, an orifice in the machine might be partly clogged. Run warm water with your cleaning solution several times through the machine. If that does not solve the problem, please contact us to evaluate further actions.

## One Or More Spouts Are Dripping

After not using the machine for a while, you might have a spout that keeps dripping after the fill cycle. The rubber parts in the check valve may be dry but will usually seal again after starting and stopping the flow. Simply run your fill cycle a couple of times, preferably with water or your cleaning solution. Please contact us to order new check valves if the problem persists.

### I Need A Spare Fuse

There is a spare fuse in the power entry connector (where the power cord plugs in). Unplug the machine and set screwdriver on the notch (do not remove screws) and pop the spare fuse holder toward you, then replace the fuse (2.0A Fast Acting Fuse, Glass, Part No. 2002).





# 5 Cleaning

**Please note: You are responsible to ensure that your XpressFill filler is clean and does not contaminate your product. We recommend a through cleaning before and after your bottling run.**

Simply use a K-Meta, Na-Meta cleaning solution (easily obtainable at supply stores), or simple baking soda as your cleaning solution. Add citric acid if you wish to increase the cleaning effect. You may want to ask others in your industry what products they recommend as opinions and preferences vary widely.

Sanitize with Isopropyl Alcohol or a minimum 80 proof Vodka.

Flush warm water through the filler for one or two runs, followed by whatever solution you choose for one or two runs, and then follow with a clear water rinse. After that, unhook your Transfer Kit from the machine and empty all fluid left in the machine by letting the pump suck in air.

This will be sufficient until you are ready to start bottling again, or if you are ready to place the machine in storage until the next bottling.

Cleaning is far and above the best way to keep your XpressFill happy and performing to its optimum potential. It does not hurt the machine to do several cleaning runs.